



# #209 POTATO BUNS

## FROZEN DOUGH

### Ingredients

FLOUR (WHEAT FLOUR, NIACIN, REDUCED IRON, THIAMIN MONONITRATE, RIBOFLAVIN, ENZYME, FOLIC ACID), WATER, YEAST, CORN SUGAR, SHORTENING (INTERESTERIFIED SOYBEAN OIL, HYDROGENATED COTTONSEED OIL.), POTATO FLOUR, VITAL WHEAT GLUTEN, SALT, DOUGH CONDITIONER (DEXTROSE, DIACETYL TARTARIC ACID, ESTERS OF MONO AND DIGLYCERIDES, SOYBEAN OIL, ASCORBIC ACID, ENZYMES).

\*\*\*ALLERGY INFORMATION:  
CONTAINS WHEAT, AND SOY  
  
MAY CONTAIN: MILK AND EGGS

#### PRODUCT SPECIFICATIONS:

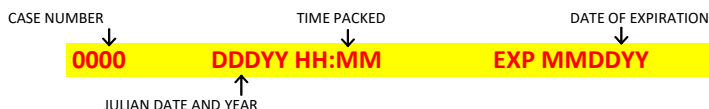
Product Code: **209**  
 Piece Weight: **2oz**  
 Shape: **round**  
 Shelf Life: **100 days**  
 UPC: **10040327002094**

#### CASE INFORMATION:

Case Count: **approximately 192**  
 Net Weight: **24#**  
 Gross Weight: **25#**  
 TI HI: **10 x 6**  
 Case Dimensions: **18 x 8.75 x 9 in.**

#### JOHNSTON'S CASE CODE EXPLANATION

LOCATED ON SIDE OF BOX



### Nutrition Facts

1 servings per container	
<b>Serving size</b>	<b>1 Piece (57g)</b>
<b>Amount Per Serving</b>	
<b>Calories</b>	<b>140</b>
	% Daily Value*
<b>Total Fat</b> 2g	<b>3%</b>
Saturated Fat 1g	<b>5%</b>
Trans Fat 0g	
Polyunsaturated Fat 1g	
Monounsaturated Fat 0g	
<b>Cholesterol</b> 0mg	<b>0%</b>
<b>Sodium</b> 240mg	<b>10%</b>
<b>Total Carbohydrate</b> 25g	<b>9%</b>
Dietary Fiber 0g	<b>0%</b>
Total Sugars 3g	
Includes 2g Added Sugars	<b>4%</b>
<b>Protein</b> 5g	<b>10%</b>
Vitamin D 0mcg	0%
Calcium 10mg	0%
Iron 2.1mg	10%
Potassium 60mg	2%

\*The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

### Instructions

1. PLACE FROZEN BUNS ON A LINED PAN 4 X 6.
2. THAW BUNS IN A REFRIGERATOR OVER NIGHT OR AT ROOM TEMPERATURE FOR AT LEAST ONE HOUR.
3. PLACE BUNS IN PROOF BOX WITH SETTINGS AT 100 DEGREES, MOIST BUT NOT STEAMY. LET RISE FOR 1 HOUR OR UNTIL 4 INCHES IN DIAMETER. (OPTIONAL: DUST ROLLS WITH FLOUR OR POTATO FLOUR)
4. BAKE AT 380-400 DEGREES FOR 12 TO 20 MINUTES OR UNTIL BUNS ARE GOLDEN BROWN.
5. LET COOL AND PACKAGE.

#### STORAGE AND HANDLING

KEEP CONTAINER CLOSED AND RESEAL PLASTIC BAG WHEN NOT IN USE. FOR BEST RESULTS STORE AT OR BELOW -10 F. BAKE PRODUCT BEFORE CONSUMING.

CREATED ON 2/17/2016  
 REVISED ON 7/13/2017

MADE IN USA  
[WWW.JOHNSTONSBAKERY.COM](http://WWW.JOHNSTONSBAKERY.COM)  
 1227 SUPERIOR AVENUE, SHEBOYGAN WI 53081  
 (920)458-3342