



# #211 VIENNA DINNER ROLLS

## FROZEN DOUGH

### Ingredients

FLOUR (WHEAT FLOUR, NIACIN, REDUCED IRON, THIAMIN MONONITRATE, RIBOFLAVIN, ENZYME, FOLIC ACID), WATER, YEAST, CORN SUGAR, SHORTENING (SOYBEAN OIL, HYDROGENATED SOYBEAN OIL, HYDROGENATED COTTONSEED OIL), DOUGH CONDITIONER (DATEM, SUGAR, ASCORBIC ACID, ENZYMES), SALT.

\*\*\*ALLERGY INFORMATION:  
CONTAINS WHEAT AND SOY

MAY CONTAIN: MILK AND EGGS

### PRODUCT SPECIFICATIONS:

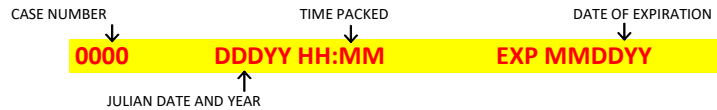
Product Code: **211**  
 Piece Weight: **1.5oz**  
 Shape: **round**  
 Shelf Life: **100 days**  
 UPC: **10040327002117**

### CASE INFORMATION:

Case Count: **approximately 240**  
 Net Weight: **22#**  
 Gross Weight: **23#**  
 TI HI: **10 x 6**  
 Case Dimensions: **18 x 8.75 x 9 in.**

### JOHNSTON'S CASE CODE EXPLANATION

LOCATED ON SIDE OF BOX



### Instructions

1. PLACE BUNS ON A LINED PAN, 3 DOZEN TO A PAN.
2. THAW BUNS IN A REFRIGERATOR OVERNIGHT OR AT ROOM TEMPERATURE FOR AT LEAST ONE HOUR.
3. SPRAY WITH WATER OR EGG WASH AND TOP WITH CORNMEAL OR SEEDS.
4. CUT OUTER SKIN OF EACH ROLL.
5. PLACE BUNS IN PROOF BOX WITH SETTINGS AT 100 DEGREES, MOIST BUT NOT STEAMY. LET RISE FOR 1 HOUR OR UNTIL DESIRED SIZE.
6. BAKE AT 380-400 DEGREES FOR 12-20 MINUTES OR UNTIL ROLLS ARE GOLDEN BROWN.
7. LET COOL, THEN PACKAGE.

### Nutrition Facts

1 servings per container	
<b>Serving size</b>	<b>1 Piece (43g)</b>
<b>Amount Per Serving</b>	
<b>Calories</b>	<b>100</b>
	% Daily Value*
<b>Total Fat</b> 1g	<b>1%</b>
Saturated Fat 0g	<b>0%</b>
Trans Fat 0g	
Polyunsaturated Fat 0.5g	
Monounsaturated Fat 0g	
<b>Cholesterol</b> 0mg	<b>0%</b>
<b>Sodium</b> 190mg	<b>8%</b>
<b>Total Carbohydrate</b> 20g	<b>7%</b>
Dietary Fiber 0g	<b>0%</b>
Total Sugars 2g	
Includes 2g Added Sugars	<b>4%</b>
<b>Protein</b> 3g	<b>6%</b>
Vitamin D 0mcg	0%
Calcium 10mg	0%
Iron 1.3mg	8%
Potassium 20mg	0%
*The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	



### STORAGE AND HANDLING

KEEP CONTAINER CLOSED AND RESEAL PLASTIC BAG WHEN NOT IN USE. FOR BEST RESULTS STORE AT OR BELOW -10 F. BAKE PRODUCT BEFORE CONSUMING.

CREATED ON 2/17/2016  
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MADE IN USA  
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