



# #281 RYE DINNER ROLLS

FROZEN DOUGH

## Ingredients

FLOUR (WHEAT FLOUR, NIACIN, REDUCED IRON, THIAMIN MONONITRATE, RIBOFLAVIN, ENZYME, FOLIC ACID), WATER, WHITE RYE FLOUR, YEAST, RYE BASE (GROUND CARAWAY SEED, ACETIC ACID, LACTIC ACID, GROUND DILL SEED, NATURAL FLAVOR), SHORTENING (SOYBEAN OIL, HYDROGENATED SOYBEAN OIL, HYDROGENATED COTTONSEED OIL), SUGAR, DOUGH CONDITIONER (DEXTROSE, DIACETYL TARTARIC ACID, ESTERS OF MONO AND DIGLYCERIDES, ASCORBIC ACID, ENZYMES), VITAL WHEAT GLUTEN.

\*\*\*ALLERGY INFORMATION:  
CONTAINS WHEAT AND SOY

MAY CONTAIN: MILK AND EGGS

### PRODUCT SPECIFICATIONS:

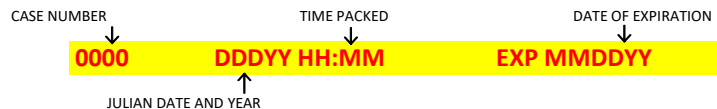
Product Code: **281**  
 Piece Weight: **1.75oz**  
 Shape: **round**  
 Shelf Life: **110 days**  
 UPC: **10040327002810**

### CASE INFORMATION:

Case Count: **approximately 205**  
 Net Weight: **22#**  
 Gross Weight: **23#**  
 TI HI: **10 x 6**  
 Case Dimensions: **18 x 8.75 x 9 in.**

### JOHNSTON'S CASE CODE EXPLANATION

LOCATED ON SIDE OF BOX



## Nutrition Facts

Serving Size 1 Bun (38g)  
 Servings Per Container 1

### Amount Per Serving

**Calories** 130      Calories from Fat 20

### % Daily Values\*

<b>Total Fat</b> 2g	<b>3%</b>
Saturated Fat 0.5g	<b>3%</b>
Trans Fat 0g	
<b>Sodium</b> 250mg	<b>10%</b>
<b>Total Carbohydrate</b> 24g	<b>8%</b>
Dietary Fiber 2g	<b>8%</b>
Sugars 1g	
<b>Protein</b> 5g	<b>10%</b>

\*Percent Daily Values are based on a 2,000 calorie diet.



### STORAGE AND HANDLING

KEEP CONTAINER CLOSED AND RESEAL PLASTIC BAG WHEN NOT IN USE. FOR BEST RESULTS STORE AT OR BELOW -10 F. BAKE PRODUCT BEFORE CONSUMING.

## Instructions

1. PLACE FROZEN ROLLS ON A LINED PAN, 3 DOZEN TO A PAN.
2. THAW ROLLS IN A REFRIGERATOR OVER NIGHT OR AT ROOM TEMPERATURE FOR AT LEAST ONE HOUR.
3. PLACE ROLLS IN PROOF BOX WITH SETTINGS AT 100 DEGREES, MOIST BUT NOT STEAMY. LET RISE FOR 1 HOUR OR UNTIL DESIRED SIZE
4. BAKE AT 380-400 DEGREES FOR 12-20 MINUTES OR UNTIL ROLLS ARE GOLDEN BROWN.
5. LET COOL, THEN PACKAGE.

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MADE IN USA  
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