



JOHNSTON'S BAKERY

# #218 CLOVER LEAF DINNER ROLLS

FROZEN DOUGH

## Ingredients

FLOUR (WHEAT FLOUR, NIACIN, REDUCED IRON, THIAMIN MONONITRATE, RIBOFLAVIN, ENZYME, FOLIC ACID), WATER, YEAST, CORN SUGAR, SHORTENING (SOYBEAN OIL, HYDROGENATED SOYBEAN OIL, HYDROGENATED COTTONSEED OIL), DOUGH CONDITIONER (DATEM, SUGAR, ASCORBIC ACID, ENZYMES), SALT, VITAL WHEAT GLUTEN, COLORING (FD&C YELLOW 5&6)

\*\*\*ALLERGY INFORMATION:  
CONTAINS WHEAT, AND SOY

MAY CONTAIN: MILK AND EGGS

## Instructions

1. PLACE FROZEN ROLLS IN A MEDIUM SIZE MUFFIN TIN (OIL PAN IF NOT GLAZED) OR ROLLS MAY BE PLACED ON A LINED BAKING PAN. 3 DOZEN TO A PAN.
2. THAW ROLLS IN A REFRIGERATOR OVERNIGHT OR AT ROOM TEMPERATURE FOR AT LEAST ONE HOUR.
3. PLACE ROLLS IN PROOF BOX WITH SETTINGS AT 100 DEGREES, MOIST BUT NOT STEAMY. LET RISE FOR 1 HOUR OR UNTIL DESIRED SIZE.
4. BAKE AT 380-400 DEGREES FOR 12-20 MINUTES OR UNTIL ROLLS ARE GOLDEN BROWN.
5. PAINT ROLLS WITH MELTED BUTTER IMMEDIATELY AFTER THEY ARE REMOVED FROM OVEN.
6. LET COOL, THEN PACKAGE.

### PRODUCT SPECIFICATIONS:

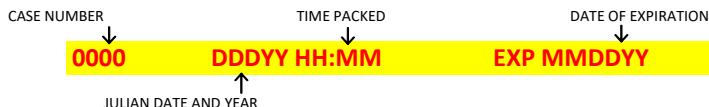
Product Code: **218**  
Piece Weight: **1.5oz**  
Shape: **round**  
Shelf Life: **100 days**  
UPC: **10040327002186**

### CASE INFORMATION:

Case Count: **approximately 240**  
Net Weight: **22#**  
Gross Weight: **23#**  
TI HI: **10 x 6**  
Case Dimensions: **18 x 8.75 x 9 in.**

### JOHNSTON'S CASE CODE EXPLANATION

LOCATED ON SIDE OF BOX



## Nutrition Facts

1 servings per container

Serving size **1 Piece (43g)**

Amount Per Serving

**Calories 110**

	% Daily Value*
<b>Total Fat</b> 2g	<b>3%</b>
Saturated Fat 0.5g	<b>3%</b>
<i>Trans</i> Fat 0g	
Polyunsaturated Fat 0.5g	
Monounsaturated Fat 0g	
<b>Cholesterol</b> 0mg	<b>0%</b>
<b>Sodium</b> 190mg	<b>8%</b>
<b>Total Carbohydrate</b> 20g	<b>7%</b>
Dietary Fiber 0g	<b>0%</b>
Total Sugars 2g	
Includes 2g Added Sugars	<b>4%</b>
<b>Protein</b> 3g	<b>6%</b>
Vitamin D 0mcg	<b>0%</b>
Calcium 10mg	<b>0%</b>
Iron 1.4mg	<b>8%</b>
Potassium 30mg	<b>0%</b>

\*The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

CREATED ON 2/17/2016

REVISED ON 7/13/2017

### STORAGE AND HANDLING

KEEP CONTAINER CLOSED AND RESEAL PLASTIC BAG WHEN NOT IN USE. FOR BEST RESULTS STORE AT OR BELOW -10 F. BAKE PRODUCT BEFORE CONSUMING.

MADE IN USA

[WWW.JOHNSTONSBAKERY.COM](http://WWW.JOHNSTONSBAKERY.COM)

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