



#283 TELERA ROLLS

FROZEN DOUGH

Ingredients

FLOUR (WHEAT FLOUR, NIACIN, REDUCED IRON, THIAMIN MONONITRATE, RIBOFLAVIN, ENZYME, FOLIC ACID), WATER, YEAST, SUGAR, SHORTENING (SOYBEAN OIL, HYDROGENATED SOYBEAN OIL, HYDROGENATED COTTONSEED OIL), SALT, VITAL WHEAT GLUTEN, DOUGH CONDITIONER (DATEM, ASCORBIC ACID, ENZYMES).

***ALLERGY INFORMATION:
CONTAINS WHEAT AND SOY

MAY CONTAIN: MILK AND EGGS

Instructions

1. PLACE FROZEN ROLLS ON A LINED PAN 3 X 5.
2. THAW ROLLS IN A REFRIGERATOR OVER NIGHT OR AT ROOM TEMPERATURE FOR AT LEAST ONE HOUR.
3. DUST THE TOP OF THE ROLLS WITH FLOUR AND MAKE TWO PARALLEL CUTS APPROXIMATELY 1/8 IN DEEP ON THE TOP OF EACH ROLL.
4. PLACE ROLLS IN PROOF BOX WITH SETTINGS AT 100 DEGREES, MOIST BUT NOT STEAMY. LET RISE FOR 1 HOUR OR UNTIL DESIRED SIZE.
5. BAKE AT 380-420 DEGREES FOR 12-20 MINUTES OR UNTIL ROLLS ARE GOLDEN BROWN. (FOR CRISPIER CRUST BAKE WITH STEAM IN OVEN, OR BAKE LONGER AT COOLER TEMPERATURE.)
6. LET COOL, THEN PACKAGE.

PRODUCT SPECIFICATIONS:

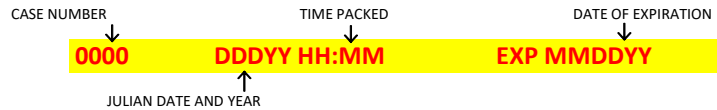
Product Code: **283**
 Piece Weight: **4oz**
 Shape: **round**
 Shelf Life: **100 days**
 UPC: **10040327002834**

CASE INFORMATION:

Case Count: **approximately 96**
 Net Weight: **24#**
 Gross Weight: **25#**
 TI HI: **10 x 6**
 Case Dimensions: **18 x 8.75 x 9 in.**

JOHNSTON'S CASE CODE EXPLANATION

LOCATED ON SIDE OF BOX



Nutrition Facts

1 servings per container	
Serving size	1 Piece (113g)
Amount Per Serving	
Calories	260
% Daily Value*	
Total Fat 2g	3%
Saturated Fat 0.5g	3%
Trans Fat 0g	
Polyunsaturated Fat 1g	
Monounsaturated Fat 0g	
Cholesterol 0mg	0%
Sodium 530mg	23%
Total Carbohydrate 51g	19%
Dietary Fiber 2g	7%
Total Sugars 5g	
Includes 4g Added Sugars	8%
Protein 9g	18%
Vitamin D 0mcg	0%
Calcium 40mg	4%
Iron 3.8mg	20%
Potassium 60mg	2%

CREATED ON 2/17/2016
 REVISED ON 3/12/2025



STORAGE AND HANDLING

KEEP CONTAINER CLOSED AND RESEAL PLASTIC BAG WHEN NOT IN USE. FOR BEST RESULTS STORE AT OR BELOW -10 F. BAKE PRODUCT BEFORE CONSUMING.

MADE IN USA
WWW.JOHNSTONSBAKERY.COM
 1227 SUPERIOR AVENUE, SHEBOYGAN WI 53081
 (920)458-3342